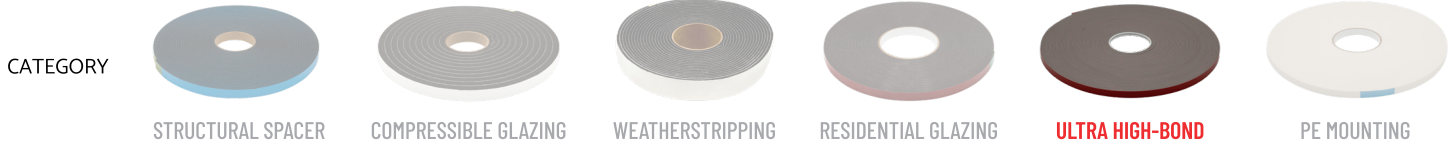


# 4400 SERIES

ULTRA-HIGH BOND TAPE

**CapitalTape**  
A family business, since 1990 



INDUSTRY **AUTOMOTIVE** **RECREATIONAL VEHICLES** GLAZING **CONSTRUCTION DETAILING** **GASKETING** ACOUSTICS LOG HOME **MOUNTING** PROTECTIVE

## TAPE OVERVIEW

The 4400 Series is a translucent, structural-grade, ultra-high bond acrylic tape designed to provide superior bond between a wide variety of surfaces. The tape combines a high tack acrylic adhesive on both surfaces with a core of solid acrylic polymer.

- Long life high bond strength
- Solid acrylic core
- Flexible & compressible, conforms to intricate shapes
- Will not absorb moisture
- Maintains adhesion at -0° temps
- Instant pressure sensitive bonding
- Will not harden or brittle with age
- Excellent weathering properties
- Non-staining
- Isolates and dampens vibration, shock



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## TAPE PROPERTIES

The values stated in charts are averages and are not to be construed as a warranty. Products must be tested by end user for application suitability.

<b>Tensile Strength</b>	ASTM D412	200 PSI
<b>Elongation</b>	ASTM D412	500%
<b>Peel Adhesion</b>	ASTM D-3330	5.2 N/mm
<b>Dynamic Shear Strength</b>	ASTM D-3163	620 kPa
<b>Chemical Resistance (Cleavage Peel)</b>	15.1 N/mm	3 Days @ RT
<b>FLTM BU 112-02 Method C</b>	12.9 N/mm	Unleaded Gasoline – 1 hr.
	10.5 N/mm	Diesel Fuel – 1 hr.
	10.9 N/mm	Water Immersion – 240 hrs.
<b>Recommended Service Temp.</b>	50°F to 100°F	
<b>Recommended Application Temperature</b>	-30°F to 200°F	
<b>Meets Requirements for:</b>	Chrysler – MS-12194 Type C	Ford – WSB-M3G138-B
	GM – GM3802M Type XIV	Mazda – MES PA 50680
	Mitsubishi – ES-X61165	Nissan – M8506 (1999-N)



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